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# **POSITIONING AND CONTOURING CONTROL SYSTEM ADDIPOS APCI-8001**

## **G3 Scanner Interface**



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# 1 Introduction

The scanner functionality of the ADDIPOS products can be used to scan and temporarily store process data in real-time. In doing this, the process data is stored cyclically in a scan record. These records can be read out and processed as record arrays. The APCI-8001 resource interface is necessary to use this functionality. The resource interface is described in the manual „G3 Ressourcen-Interface“.

This option can be used only if there is operating system version RWMos.ELF with the options *optionSCANNER* and *optionRESOURCE*.

## 2 Using the scanner functions

### 2.1 Initialising the scanner

The following values for the universal object interface must be used when using the scanner module:

Table 1: Object descriptor elements

Object descriptor element	Value
Handle	Must be initialised with 0 when starting the application or after rebooting the control system, and is then managed/used by the system. <b>For PCAP programming:</b> After the scanner functionality is cleaned, the handles for all elements must be reset to zero using the rdwr functionality.
BusNumber	1100
DeviceNumber	0
Index	0, 1, ... Function number for configuring/operating the scanner, according to table 2.
SubIndex	No function

When the DeviceNumber > 0 and the index is 1, the scan objects are declared. The DeviceNumber must be assigned consecutively.

The parameters to be written are returned as second parameters (value) by calling the function wrOptionInt or assigned directly at SAP programming.

For more information on the object descriptor elements, see the manual "G3 Universal Object Interface".

## 2.2 Functions of the scanner module

Table 2: Functions of the scanner module for device No. 0

No. (index)	Name	Type	Explanation	Return parameter (value)
1	CLEAN	integer w	Reset scanner The value 1 must be returned. <b>For PCAP programming:</b> Immediately after the reset, the handles for all objects used must be reset to zero using the rdwr functionality.	1
2	INIT	integer w	Initialise scanner before start-up. This means, for example, that the SizeOfRecord is calculated and the data buffer is emptied. <b>Caution:</b> By this calling also the variable HW_SCAN_STROBE is reset.	1
3	STARTSTOP	integer r/w	Start or stop scanner, or request status.	1 = Start 0 = Stop
4	STATUS	integer r	Read the status of the scanner The return value of this function is described for the rdScannerStatus function.	
5	SIZEBUFFER	integer r	Request size of the total memory in the scan buffer (in bytes). Default: 100,000 bytes This value can be set using the SZSCANBUFFER environment variable in fwsetup.	
6	TIMEFACTOR	integer r/w	Read/write time factor in scanning time for scanning data Default value: 1	1, 2, ...
7	RECORDSTO SCAN	integer w	Read/write number of records that should be scanned. If 0 is entered here, scanning will be endless. If more records are to be scanned than fit into the data buffer, the scanned data must be read out during the scan process. Default value: 1	0,1, ...
8	RECORDS SCANNED	integer r	Request number of scanned records. By calling the function ScannerInit the value is reset to 0.	
9	SIZEOF RECORD	integer r	Request size of the record to be scanned (in bytes). This value is only available after calling the INIT function.	
10	CHECK BUFFER	integer r	Request size of the free memory in the scan buffer (in bytes).	
11	HW_SCAN_ STROBE	integer r/w	By setting of one or several bits in this register, fast hardware inputs can be defined as strobe inputs for the latch process. RWMOS.ELF must have the respecting	bits 0..7

			options that this option can be used.	
			<b>Caution:</b> This variable is reset by a calling of INIT.	
22	FREE BUFFER	integer w	Internal function for the memory administration, it is not considered for the user.	Memory to be release in bytes

## 2.3 Scan control

The scan is realised time controlled and sampling synchronously respecting the default. However, it is also possible to realise the scan event controlled. Hereto the as last scan element the resource WTLSTRB (#101) is defined for a defined axis. In this case the scan is recorded, when a latch-strobe-signal of the respecting axis was recognised. Here the scan is realised also sampling synchronously. The parameter TIMEFACTOR shall be always set on 1. The latch signals may be not faster than the sampling times. The latch-strobe-signal always is reset at the recording of the scan record.

## 2.4 Definition of the scan records

### 2.4.1 PCAP programming

The data to be scanned is defined by function calls with the following data. The elements to be scanned must first be defined via the G3 Resource Interface. The scan record is constructed in the reverse order to that in which the individual elements are defined. All the elements of the G3 resource interface can be scanned.

Table 3: Definition of the scan record.

Object descriptor element	Value
BusNumber	1100
AccessType	Input/Output
DateType	(no function)
DeviceNumber	1, 2, ....
Index	0, 1, ...
	TIMEFACTOR for this element
SubIndex	Valid handle for an object descriptor from the G3 Resource Interface

**Note:** The DeviceNumber must not be equal to 0, and must be assigned uniquely. The initialisation of the objects that shall be recorded, is realised with the access method ATAccessInputOutput (= 3). The contents of the parameter DataType at the object descriptors of the data to be recorded is of no importance. The variable TIMEFACTOR, which is entered into the index, allows scanning the data record only to whole numbered multiples of the recording intervals. With the value 1 the measurement value is recorded in each recording interval. With the value 0, the measurement value is never recorded. As standard, here the value 1 must be entered.

### 2.4.2 SAP programming

An AT specifier is declared for each piece of data to be scanned.

Example:

```
var    ScanListItem_rp:           double AT %MRScannerBus.1.1.0;
var    ScanListItem_axst:        integer AT %MDScannerBus.2.1.0;
var    ScanListItem_digi:        integer AT %MDScannerBus.3.1.0;
```

The resource to be scanned must then be assigned once to this variable (each time the SAP programme is started) with the help of the ptr operator. This assignment must be specified in the reverse order to that in which the data is stored in the scan record.

Example:

```
ScanListItem_rp      := ptr(G3R_rp_A1_r);           // real position of axis 1
ScanListItem_digi     := ptr(G3R_digi_A1_r);         // digital inputs
ScanListItem_ain_CH0 := ptr(G3R_ain_CH0_r);         // analogue value channel 0
```

Please ensure that the data types used match.

## 2.5 Using the scanner functions

- Define the required ObjectDescriptor elements
- Define resources to be scanned, execute at least one read operation, so that there is a valid handle.
- Call scanner CLEAN
- Define a list of scan objects
- Call scanner INIT
- The scan can now be started and stopped again using scanner STARTSTOP
- The scanned data is read out using the PCAP command rdScannerBuffer (see below)  
Here, the scanner status can be requested at any time, using rdScannerStatus, for example.

**For PCAP programming:** If the ResourceClean function is called repeatedly, all handles of the resource object descriptor elements must be reset.

If the ScannerClean function is called repeatedly, all handles of the scanner object descriptor elements must be reset using the rdwr functionality.



## 2.6 PCAP functions for scanner accesses

### 2.6.1 rdScannerBuffer, read scanner buffer

<b>DESCRIPTION:</b>	This function copies the current scanner buffer of the APCI-8001 to a storage area of the calling application. The <i>size</i> parameter specifies the number of bytes to be read. The <i>buffer</i> parameter is an indicator of a storage area in the application, which must be at least <i>size</i> bytes.
<b>BORLAND DELPHI:</b>	function rdScannerBuffer (buffer: PChar; size: integer): integer;
<b>C:</b>	int rdScannerBuffer (char *buffer, int size);
<b>VISUAL BASIC:</b>	function rdScannerBuffer (buffer As String, ByVal size As Long)
<b>PARAMETER:</b>	The parameter <i>buffer</i> is a pointer to a buffer of the application. The buffer must be at least <i>size</i> bytes in size. The parameter <i>size</i> specifies the number of bytes to be read.
<b>RETURN VALUE:</b>	Number of bytes that were successfully copied into the <i>buffer</i> storage area. 0 – if there is no data in the scanner -1 – ScannerBuffer is defined to large -2 – System error in the scanner module
<b>NOTE:</b>	The maximum number of bytes that can be read out can be calculated by subtracting the rdScannerBufferSize() and rdScannerLsm() functions described below. Less than the maximum can also be read out. For the subsequent data analysis, it is reasonable to read out always a multiple of the specified record length. Specific <i>rwmos.elf</i> software is required to execute this command. The data structure in which data is written must correspond to the selection of scan objects. The returned data is not aligned with the word limit.

### 2.6.2 rdScannerBufferSize, read scanner buffer size

<b>DESCRIPTION:</b>	This function returns the current size of the scanner buffer on the APCI-8001. The return value is given in bytes. By default, the buffer size is set to 100,000 bytes. The buffer size can be increased to a maximum of 30 MB, using a flash environment variable.
<b>BORLAND DELPHI:</b>	function rdScannerBufferSize: integer;
<b>C:</b>	int rdScannerBufferSize(void);
<b>VISUAL BASIC:</b>	Function rdScannerBufferSize() As Long
<b>RETURN VALUE:</b>	Buffer size of the scanner buffer, in bytes.
<b>NOTE:</b>	Specific <i>rwmos.elf</i> software is required to execute this command.

### 2.6.3 rdScannerLsm, read scanner left spool memory

<b>DESCRIPTION:</b>	This function returns the currently free available working memory of the scanner buffer. During entry in the scanner, this value counts down to 0. During the scanner read-out, the value returns to the ScannerBufferSize.
<b>BORLAND DELPHI:</b>	function rdScannerLsm: integer;
<b>C:</b>	int rdScannerLsm(void);
<b>VISUAL BASIC:</b>	Function rdScannerLsm() As Long
<b>RETURN VALUE:</b>	Free available working memory of the scanner buffer, in bytes.
<b>NOTE:</b>	Specific <i>rwmos.elf</i> software is required to execute this command.

### 2.6.4 rdScannerStatus, read scanner status

DESCRIPTION:	This function returns the current status of the scanner buffer on the APCI-8001.																								
BORLAND DELPHI:	Function rdScannerStatus: integer;																								
C:	int rdScannerStatus(void);																								
VISUAL BASIC:	Function rdScannerStatus() As Long																								
RETURN VALUE:	Bit-coded scanner status.  Table: Bit-coded construction of the scanner status word <table><tr><th>Bit No.</th><th>Name</th><th>Function</th></tr><tr><td>0</td><td>empty</td><td>Status flag: scanner is completely empty</td></tr><tr><td>1</td><td>full</td><td>Status flag: scanner is full. The specified number of records has been entered.</td></tr><tr><td>2</td><td>inprocess</td><td>Status flag: the scanner is currently processing data.</td></tr><tr><td>3</td><td>endless</td><td>Status flag: the 'endless' scan operating mode has been selected.</td></tr><tr><td>8</td><td>norecords</td><td>Error flag: no records have been defined. Error during scan list generation.</td></tr><tr><td>9</td><td>overflow</td><td>Error flag: scanner overflow. The scanner buffer is full. For 'endless' scanning, the oldest, last entered, record is rejected. If 'endless' scanning has not been configured, the scan process is stopped and no new records can be recorded anymore</td></tr><tr><td>10</td><td>Config error</td><td>Error flag: An error was detected at configuration. - unknown data type</td></tr></table>	Bit No.	Name	Function	0	empty	Status flag: scanner is completely empty	1	full	Status flag: scanner is full. The specified number of records has been entered.	2	inprocess	Status flag: the scanner is currently processing data.	3	endless	Status flag: the 'endless' scan operating mode has been selected.	8	norecords	Error flag: no records have been defined. Error during scan list generation.	9	overflow	Error flag: scanner overflow. The scanner buffer is full. For 'endless' scanning, the oldest, last entered, record is rejected. If 'endless' scanning has not been configured, the scan process is stopped and no new records can be recorded anymore	10	Config error	Error flag: An error was detected at configuration. - unknown data type
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